

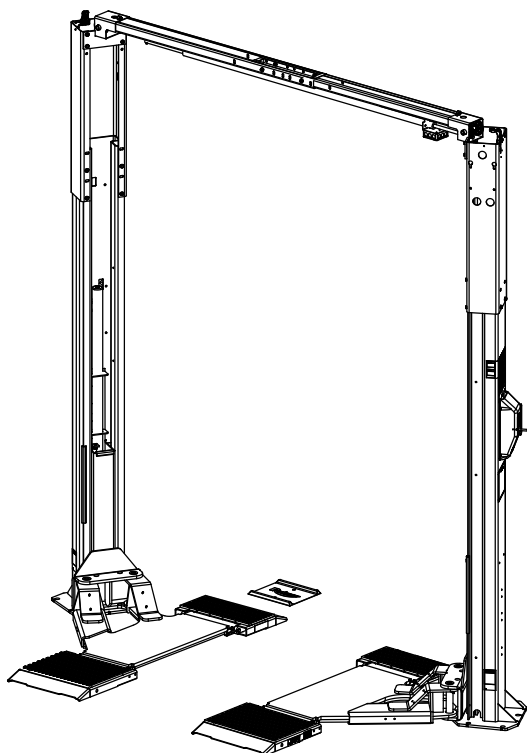


SPOA7 With Movable Pads

Capacity 7,000 lbs.
(600 Series Lifts)

SPOA82

Capacity 7,000 lbs.
(600 Series Lifts)



P
A
R
T
S

B
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E
A
K
D
O
W
N

IMPORTANT: When ordering parts or requesting service always give exact model and power unit serial number. Model number is shown on nameplate attached to power unit column. Power unit serial number is located on side of power unit.

OWNERS RECORD
Complete information
at right and keep in
a safe place.

Date Installed _____

Installed in Bay # _____

Power Unit Serial # _____

Power Unit Model # _____

Lift Serial # _____

Lift Model # _____

NOTE: For replacement parts -See your nearest Rotary Parts Distributor.

PB 2-32-31-3

Rev. E 4/9/2012

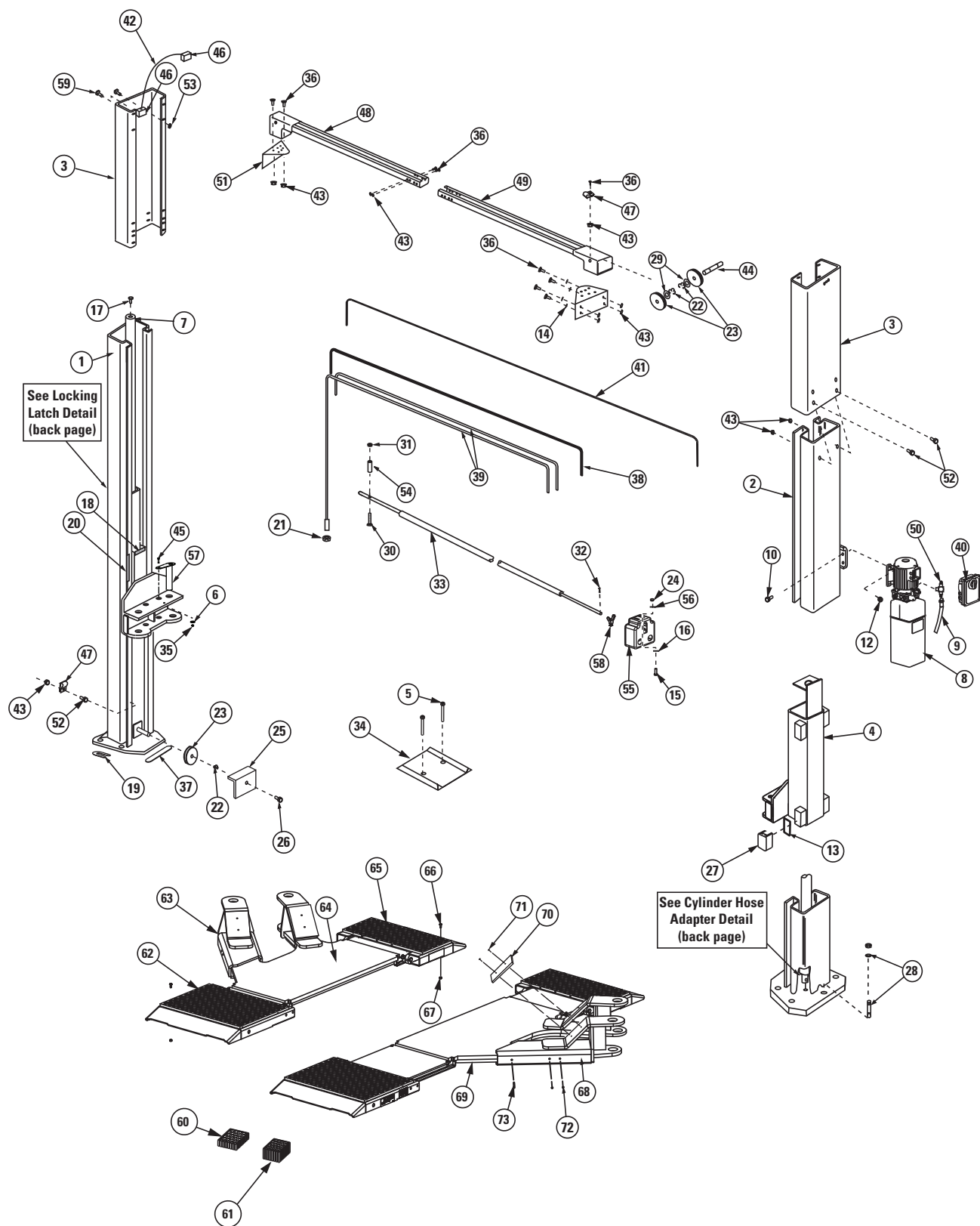
1. L.H. Column Weldment.....	N752
2. R.H. Column Weldment.....	N755
3. Column Extension	
Standard Height.....	N470
EH-1 MODEL	N471
EH-2 MODEL	N472
4. Carriage Yoke Weldment.....	N822
5. Wheel Spotting Dish Anchor (included in FF729).....	FJ7659-2
6. 5/16" Fender Washer	40226
7. Hydraulic Cylinder	
68" Rise	N380
71" Rise	N382
8. Power Unit	
1Ø 60Hz 208-230V (SPOA82).....	P3352
3Ø 50-60Hz 230-460V (SPOA82)	P3353
9. Power Unit Hose.....	FJ837
10. 5/16"-18NC x 1-1/2" Flanged HHCS (Full Thread).....	40509
11. NA.....	NA
12. 5/16"-18NC Hex Flanged Lock Nut.....	40678
13. Slider Block Shim.....	N115
14. 3/8" External Tooth Lockwasher	N/A
15. 1/4"-20NC x 3/4" Lg. HHCS.....	40099
16. 1/4" Plain Washer.....	40795
17. Bleeder Screw (Specify Manufacturer)	N/A
18. Carriage Bumper.....	FA941
19. Horse Shoe Shim	FJ716-6
20. Approach Bumper	FJ7391-1
21. 5/8"-11NC Nylon Insert Lock Nut.....	40743
22. Truarc #5304-75 Klipring for 3/4" Shaft.....	41411
23. Sheave.....	N377
24. 1/4"-20NC Zinc Hex Nut.....	40627
25. Sheave Cover	N119-1
26. 1/4"-20NC x 3/8" Lg. PHMS Plated (2 pcs.)	40063
27. Slider block.....	FJ7360
28. 3/4" Concrete Anchor	FJ7380
29. 1-1/2" O.D. x .760-.770" I.D. x .045" Bushing.....	41388
30. 1Ø 1/4"-20NC x 2" HHCS.....	40109
3Ø 1/4"-20NC x 2-3/4" Hex Head Bolt	40114
31. 1/4"-20NC Insert Locknut.....	40642
32. 1/8" x 1" Lg. Cotter Pin (3Ø Only).....	41200
33. Switch Bar Assembly	
1Ø	N415
3Ø	N434
34. Wheel Spotting Dish Kit.....	FF729-1
35. 5/16"-18NC Nylock Lock Nut	911703
36. 3/8"-16 NC x 3/4" Long Flanged HHCS	40124
37. Front Shim.....	FJ7659-3
38. Overhead Hose	
Standard	FJ839
EH-1 MODEL.....	FJ842
EH-2 MODEL.....	FJ843
39. Equalizer Cables	
Standard (SPOA82)	N372
EH-1 MODEL (SPOA82).....	N378
EH-2 MODEL (SPOA82).....	N373
40. Capacitor Box.....	FA7147-1
Capacitor Box Cover Plate	FA7366-1
Drum Switch	FA7364
Drum Switch Lever	FA7364-1
M5 x 45 PHMS, Plated.....	41672
41. Locking Latch Cable.....	FJ7595-1
42. Cable Guide.....	N618
43. 3/8"-16NC Flanged Locknut.....	40664
44. Sheave Shaft.....	FJ7444-8
45. 5/16"-18NC x 1-1/4" LG. HHCS.....	40208
46. Cable End Bracket.....	N619
47. Hose Clip	N383
48. L.H. Overhead Assembly (Outer).....	N480-1

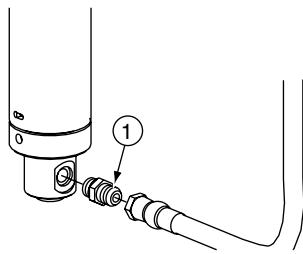
49. R.H. Overhead Assembly (Inner).....	N481-1
50. Branch Tee.....	FJ7668
51. Column Mounting Bracket	N439
52. 3/8"-16NC x 3/4" Carriage Bolts	N/A
53. 1/4"-20NC Flanged Locknut.....	40641
54. 3/4" Spacer	FJ7871
55. Cutoff Switch Assembly	N413
Cutoff Switch.....	N413-1
56. 1/4" External Tooth Lockwasher	40779
57. M Pad Arm Pin Weldment.....	N2343
58. Actuator Assembly (3Ø).....	N432-5
59. 1/4"-20NC x 1" HHCS Grade 5.....	40108
60. 1-1/2" Rubber Adapter Pad	FJ2427
61. 3" Rubber Adapter Pad.....	FJ2428
62. 14-5/8" x 20" Rubber Pad	FJ2480
63. Left Rear Arm Weldment	N2328
64. M-Pad LH Assembly.....	N2317
65. 8-5/8" x 20" Rubber Pad	FJ2489
66. M6 x 1.0 x 16mm Phillips PHMS, Stainless	41690
67. M6 x 1.0 Hex Nylon Insert Lock Nut, Pltd	41556
68. N2330 Right Rear Arm Weldment.....	N2330
69. M-Pad RH Assembly	N2318
70. Arm Pad.....	FJ2493
71. 1/4"-20NC Flat Head Cap Screw	40065
72. 5/16-18NC x 1" HHCS	40221
73. 3/8-16 x 1" Set Screw.....	40141

NOTE: Standard hardware items should be purchased from local hardware source when possible.



Care should be taken to use hardware equal to that specified in this listing. (If grade is not specified, use Grade 2 minimum.)

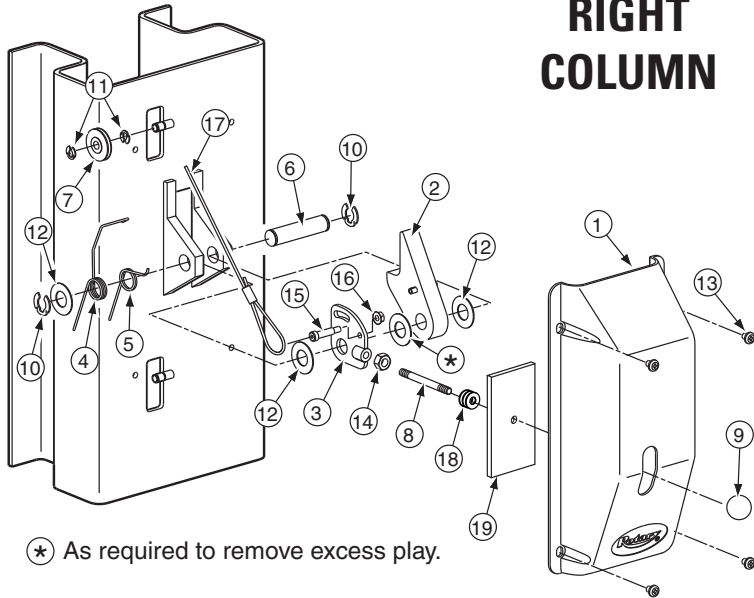




CYLINDER HOSE ADAPTER DETAIL

ITEM	DESCRIPTION	PART
1	Straight Adapter	FJ7352-3

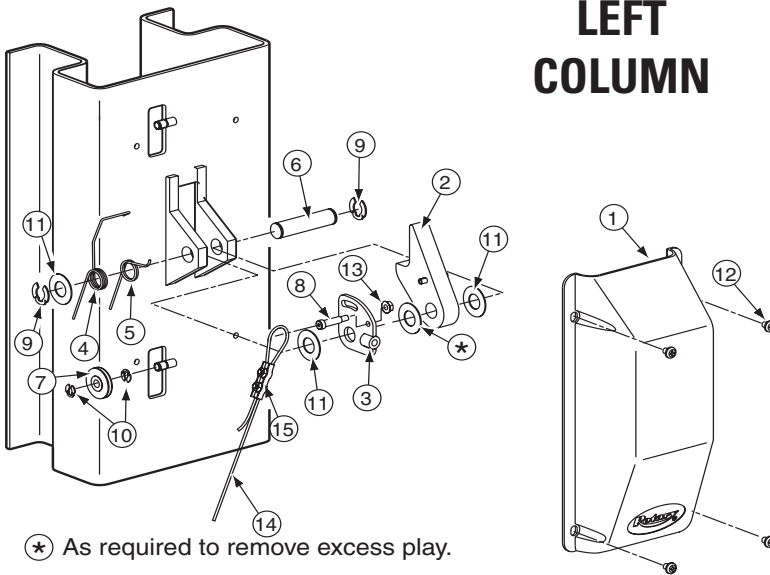
RIGHT COLUMN



LOCKING LATCH DETAIL PARTS LIST

ITEM	DESCRIPTION	PART
1	Control Side Cover	FJ7452
2	Latch/Bumper Assembly	N616
3	Control Plate	FJ7594-2
4	Spring	FJ7566-10
5	Spring	FJ7382-9
6	Latch Shaft	FJ7382-34
7	Locking Latch Sheave	FJ7322
8	Handle	FJ7382-18
9	Ball Handle	FC134-91
10	Truarc Klipring #5304-75 for 3/4" Shaft	41411
11	Truarc Klipring #5304-37 for 3/8" Shaft	41410
12	1-1/2" O.D. x 3/4" I.D. x .045" Mach. Bush.	41388
13	5/16"-18NC x 3/8" Lg. PHMS	40227
14	3/8" - 16NC Hex Jam Nut	40658
15	Shoulder Bolt, 5/16"-20 NC x 1-1/4"	40220
16	Flanged Locknut, 1/4" - 20NC	41423
17	Locking Latch Cable	FJ7595-1
	EH-4 for SPO10W/TL07 Only	FJ7600
18	3/8" Flat Washer	40820
19	Slot Cover	N617

LEFT COLUMN



LOCKING LATCH DETAIL PARTS LIST

ITEM	DESCRIPTION	PART
1	Latch Cover	FJ7451
2	Latch/Bumper Assembly	N616
3	Control Plate	FJ7594-2
4	Spring	FJ7566-10
5	Spring	FJ7382-9
6	Latch Shaft	FJ7382-34
7	Locking Latch Sheave	FJ7322
8	Shoulder Bolt 5/16"-20NC x 1-1/4"	40220
9	Truarc Klipring #5304-75 for 3/4" Shaft	41411
10	Truarc Klipring #5304-37 for 3/8" Shaft	41410
11	1-1/2" O.D. x 3/4" I.D. x .045" Mach. Bush.	41388
12	5/16"-18NC x 3/8" Lg. PHMS	40227
13	Flanged Locknut, 1/4" - 20NC	41423
14	Locking Latch Cable	FJ7595-1
	EH-4 for SPO10W/TL07 Only	FJ7600
15	Latch Cable Clamp	N63-1

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